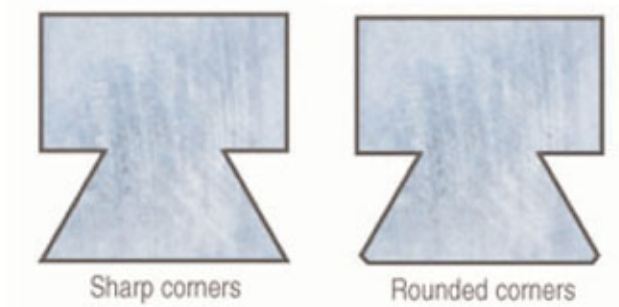


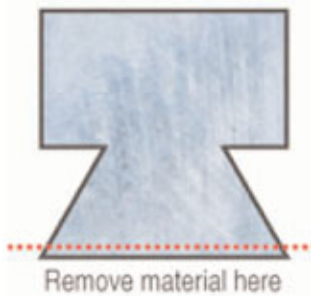


Installing Montana Vintage Arms Dovetail Style Sights

1. If your dovetail will not start in the barrel, check the corner relief first. It may be necessary to remove the sharp edge of the dovetail. DO NOT alter the 60 degree geometry!



2. If your dovetail is still too tight, you may remove material from the bottom of the mail dovetail. Work carefully, .001" may make your sight too loose.



3. Use only a wooden dowel, nylon or other nonmarring material for drifting dovetails in place.

4. Sight models #111, #112, and #113 have set screws to lock in place, wrench included. Use of set screw typically is sufficient to tighten a loose dovetail. Retaining compounds such as Loctite may be used. Loose fitting dovetails may be tightened by use of shims. Use thickness gauge for determining size required. Place shim under dovetail. Retaining compounds such as Loctite may be used.

5. Model #112 windage sight should be installed with dovetail base removed from sight. Remove dovetail base by traversing windage until base slides off globe body. Install dovetail base same as any dovetail. Be careful not to damage tracking surfaces of windage dovetail. Slide globe body into dovetail base until windage screw engages drive nut. Use windage screw to center globe body.

6. If further information is needed, please call **(406) 388-4027** for technical assistance.